



# Technical Data Sheet

## GLOSS WHITE POLYPROPYLENE (TC) PD-WPP

### Gloss White Polypropylene Top Coated Permanent Adhesive – Multipurpose (Laser/Copier/Indigo)

A bright white polypropylene top coated sheet giving excellent results on the major digital processes. Especially suitable for high quality labelling and curved surfaces the film has high resistance to aging and is suitable for indoor and outdoor applications. The film can also be printed by Silk-Screen, Flexo and Offset printing technologies and is recyclable. Consult your ink supplier for advice.

Approvals: The adhesive complies with FDA 175.105 and BfR XIV regulations, for contact with foodstuffs. The product meets the European Toy Regulation EN71/3

#### Face material properties

Grammage 59 gsm  $\pm 3$

Caliper (thickness) 60 microns  $\pm 3$

#### Adhesive

A water based emulsion acrylic permanent, with good adhesion on a wide range of surfaces.

Application temp.	+5°C to +40°C	Peel adhesion	15.7 N/inch $\pm 2$ FINAT1
Operating temp.	-15°C to +80°C	Shear test	4h $\pm 2$ FINAT8
		Quick stick	13.7 N/inch $\pm 4$ FINAT9

#### Shelf Life and Storage Conditions

Three (3) years from delivery date when stored at the following conditions:

- |  |   |
|--|---|
| <input type="checkbox"/> Temperature +5°C/+35°C      | <input type="checkbox"/> Store away from heaters or direct sunlight or rain |
| <input type="checkbox"/> Relative Humidity 45% - 60% | <input type="checkbox"/> Keep the sheets flat                               |
| <input type="checkbox"/> Store in a cool dry place   | <input type="checkbox"/> Store in the original packaging                    |

#### Backing

One side coated white kraft solventless silicon coated with good lay-flatness & stability characteristics.

Grammage 135 gsm  $\pm 7$  ISO 536

Caliper (thickness) 136 microns  $\pm 6$  ISO 534

**Total Thickness of Construction** 203microns  $\pm 5\%$     **Total Weight of Construction** 212gsm $\pm 6\%$

**Printing tips:** To reduce the risk of static, fan the sheets apart and place sheets separately onto the stack to increase the amount of air between the sheets. Always trial new materials to determine suitability for printing and application. Remember to use the correct thickness settings for this material. If the sheet is being fed face down and the run is interrupted for short periods, it is advisable to turn the top two sheets over so that the plastic face is on top which will help to prevent moisture absorption. Replace unused material in the re-sealable bag provided.

#### Disclaimer:

All materials in the Perfect Digital range are manufactured to the highest quality standards and controls. Any material showing an evident manufacturing defect will be replaced promptly without charge. All statements, technical information and recommendations are based on industry standard tests procedures and practical experiences and believed to be reliable but do not constitute a guarantee or warranty. Preliminary tests are recommended for each new application. All information subject to change without notice