

**SEMI-GLOSS MC 80gsm – PERMANENT - KRAFT K85**

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**GENERAL PRODUCT CHARACTERISTICS**

Total weight	183 gsm ± 5%	ISO 536
Total caliper	166 µm ± 6%	ISO 534

**FACE**

White semi-gloss coated woodfree paper

Substance	80 gsm ± 2	ISO 536
Caliper	66 µm ± 2	ISO 534

**ADHESIVE**

Water emulsion acrylic based permanent type, for application on a wide variety of surfaces such as paper, glass, steel.

Peel adhesion	15.7/inch ± 2	FINAT1
Shear test	4h ± 2	FINAT8
Quick stick	13.7 N/inch ± 4	FINAT9
Min. application temp.	+5°C /+40°C	
Service temp. Range	-15°C/+80°C	

**BACKING**

One-side coated white kraft, solventless silicon coated

Substance	85 gsm ± 3	ISO 536
Caliper	87 µm ± 5	ISO 534

**SAFETY REGULATIONS**

- The self-adhesive product meets the European Standard EN71-3:2013 "Safety of Toys" - Migration of certain elements
- The adhesive coating meets the FDA 21 CFR 175.105 for contact with foodstuffs

**APPLICATIONS**

Labelling on different substrates, promotion campaign, children activity and sticker books, cosmetic and pharma industry. Suitable for application on curved surfaces, small to medium diameter. Trials are recommended, by the purchaser, on the intended substrates, prior to use, for product suitability.

**PRINTABILITY**

Face: excellent printing results by all common print processes, particularly using brilliant inks.  
Backing: good printing results by all common print processes, in one or more colors.

**ON REQUEST**

- Splits on the release paper, standard spacing 38mm or customized.
- Material certified Forest Stewardship Council (FSC)

**SHELF LIFE AND USE**

Three (3) years from delivery date when stored at the following conditions:

- Temperature +5°C/+35°C
- Relative Humidity 45% - 60%
- Store in a cool dry place
- Store away from heaters or direct sunlight or rain
- Keep the sheets flat, the reels piled
- Store in the original packaging, remove packaging just before use
- Material to be acclimatized at least 24 hrs to ambient conditions